

POLARIS 2014-21 RZR XP 1000 4-Seater Half Doors

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

Front - 93120

Front Dr Door x1
 Front Pass Door x1
 Front Dr Door Latch Cover x1
 Front Pass Door Latch Cover x1
 Pipe Clamps x6
 Dr Side Cover x1
 Pass Side Cover x1
 Rubber Trim (1300mm) x2
 4mm Allen Wrench x1
 6mm Lock Washers x6
 6mm x 18mm Flat Washers x4
 6mm x 12mm Flat Washers x10
 6mm x 20mm Button Screw x6
 6mm x 16mm Button Screw x4
 6mm Flange Nut x10
 8mm Flat Washer x8

Rear - 93121

Rear Dr Door x1
 Rear Pass Door x1
 Rear Dr Door Latch Cover x1
 Rear Pass Door Latch Cover x1
 Rubber Trim (1300mm) x2
 6mm x 18mm Flat Washers x4
 6mm x 12mm Flat Washers x4
 6mm x 16mm Button Screw x4
 6mm Flange Nut x4
 8mm Flat Washer x8

TOOLS NEEDED:

10mm Socket/Wrench
 T40 Torx Bit

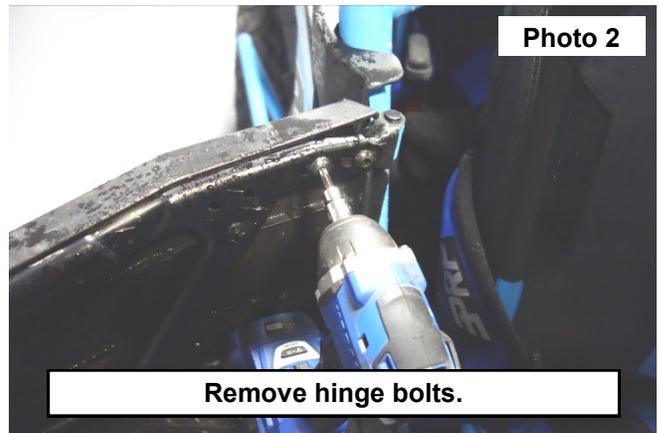
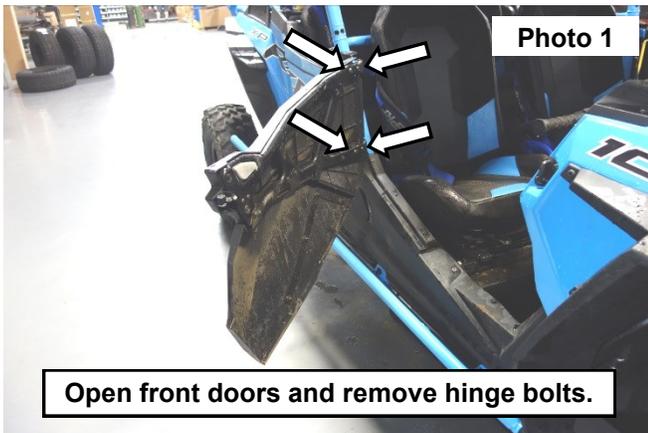
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

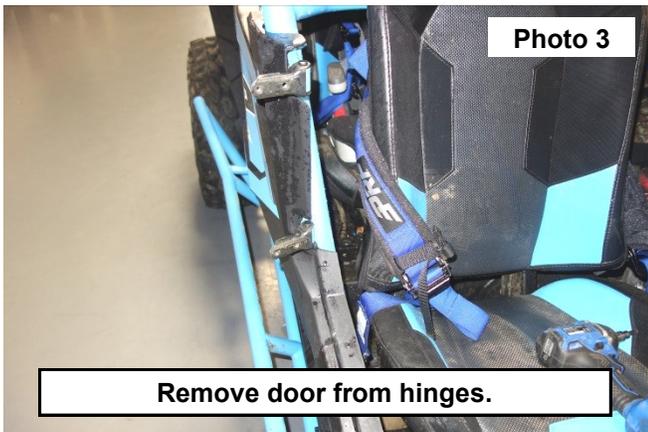


FRONT INSTALLATION INSTRUCTIONS

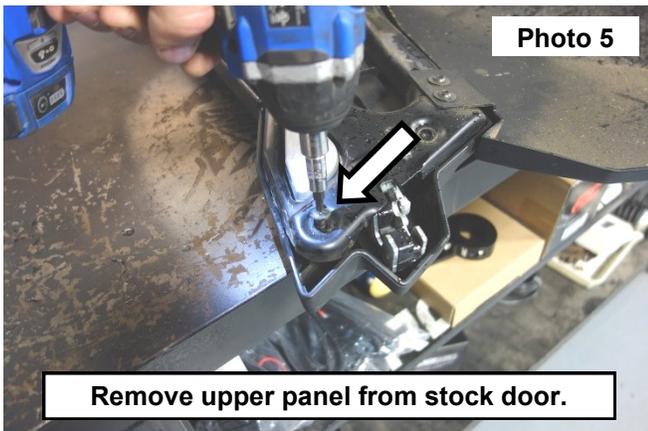
1. Open the front doors and remove the 4 bolts at the hinges using a T40 Torx bit. **See Photo 1 and Photo 2.**



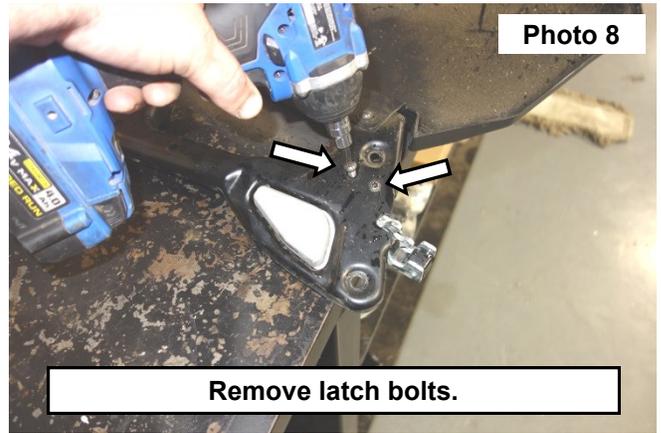
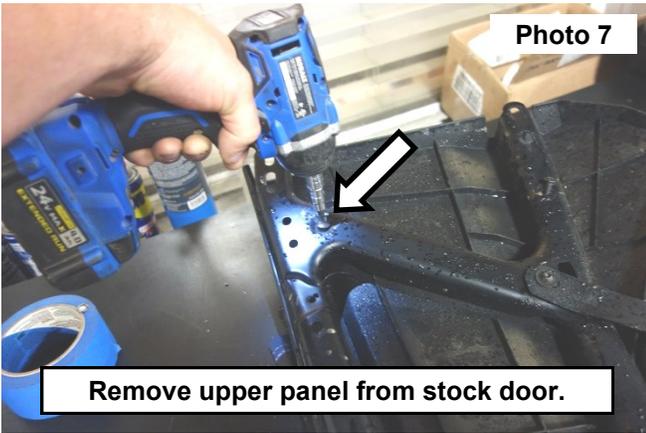
2. Remove the door from the hinges. **See Photo 3.**
3. Install the new half doors on the hinges using the stock hardware. **See Photo 4.**



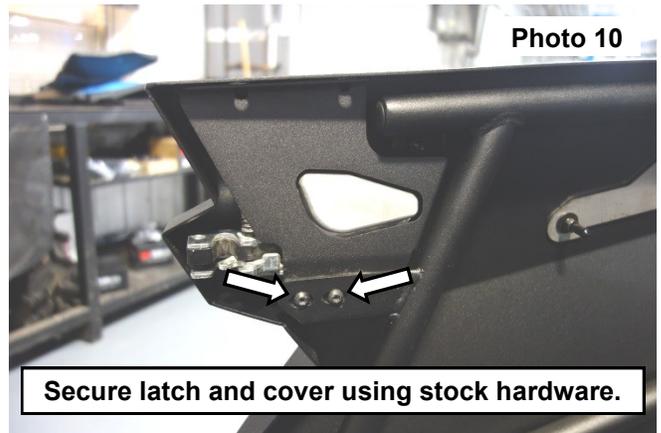
4. Remove the upper panel from the stock door using a T40 Torx bit. **See Photo 5, Photo 6, and Photo 7.**



5. Remove the door latch bolts using a T40 Torx bit. **See Photo 8.**

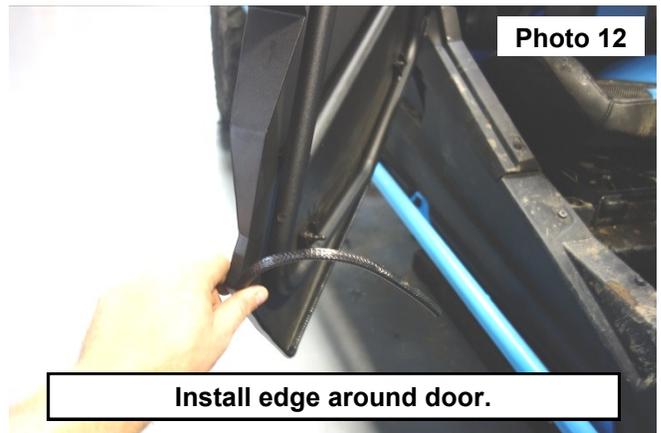
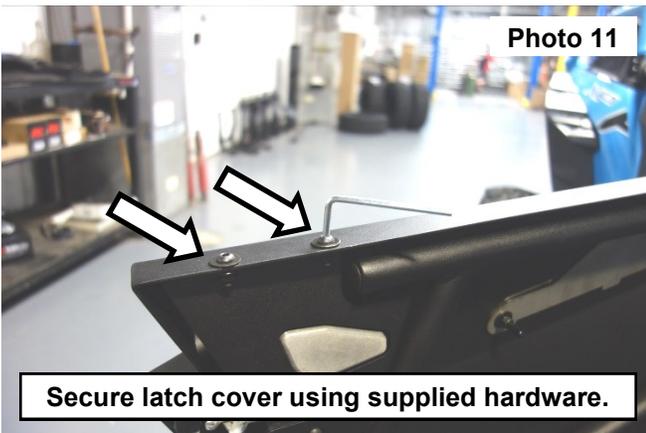


6. Install the door latch and cover using the stock hardware. **See Photo 9 and Photo 10.**



7. Secure the door latch cover on top using the supplied hardware. **See Photo 11.**

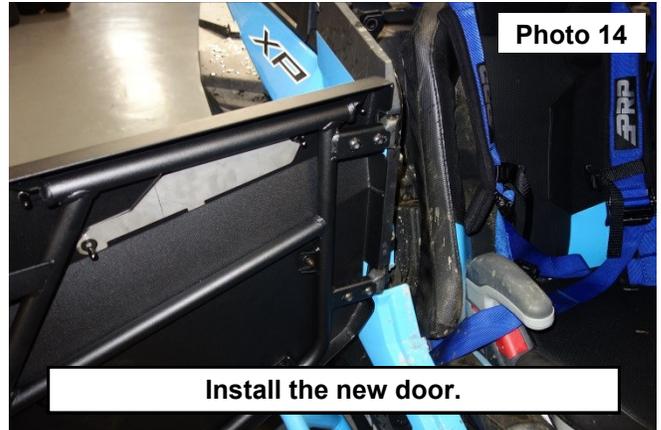
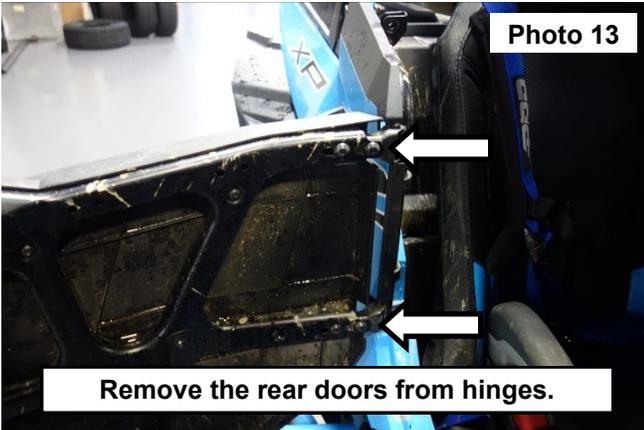
8. Install lining around the edge of the door. **See Photo 12.**



9. Repeat this process for the rear doors.

REAR INSTALLATION INSTRUCTIONS

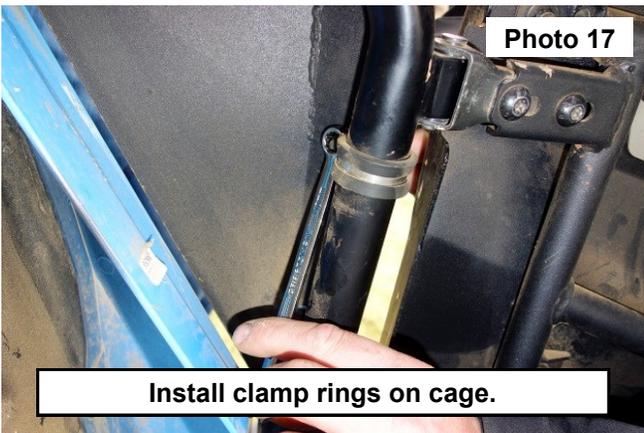
10. Remove the rear doors from the hinges using a T40 Torx bit. **See Photo 13.**
11. Install the new doors using the stock hardware. **See Photo 14.**



12. Remove the side cover panel behind the rear doors using a T40 Torx bit. **See Photo 15 and Photo 16.**



13. Install the supplied clamp rings and side cover on the cage with the supplied hardware using a 10mm socket/wrench and 4mm Allen wrench. **See Photo 17 and Photo 18.**



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